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ABSTRACT

The objective of this work was to assess the physicochemical characteristics and fatty acid profile of fluted pumpkin (Telfairia occidentalis) seed oil and compare with some commercial seed oils (refined palm kernel oil, Grand soya oil and groundnut oil) sold in Rivers State, Nigeria. Edible oils were extracted from the seed of fluted pumpkin. The oils were analysed for chemical composition, physical properties, and fatty acid profile. Percentage moisture impurities and volatile matters (MIV) ranged from 0.065% - 0.095%, with fluted pumpkin seed oil given the least value of 0.065% There was no significant difference (P<0.05) between the specific gravity of fluted pumpkin seed oil and those of the commercial vegetable oils (at 30° C). The cloud and slip melting points of fluted pumpkin seed oil (FPSO) and Grand soya oil were significantly lower than those of the unbranded commercial vegetable oils. The smoke and flash points of FPSO were 244.50°C and 299.00°C, respectively. All the oil samples had colour within the standard acceptable range for refined vegetable oil. The free fatty acids, acid value and peroxide value of FPSO were 0.040%, 0.080% and 1.070 mEq/kg, respectively, these values were significantly (P<0.05) lower than those of groundnut oil and refined palm kernel oil (RPKO), but not significantly different from Grand soya oil. Iodine values for FPSO, Grand soya oil, groundnut oil and RPKO were respectively 119.85g/100g, 128.10g/100g, 90.25g/100g and 20.05g/100g. The total unsaturated fatty acids in FPSO was 80.1%, with 62.4% linoleic acid (omega-6). Grand soya oil, groundnut oil and RPKO gave total unsaturated fatty acid values of 86%, 83.5% and 18.5%, respectively. Fluted pumpkin seed oil and Grand sova oil were richer in polyunsaturated fatty acids than groundnut and palm kernel oils. The physicochemical properties of fluted pumpkin seed oil meet the recommended FAO standard, compares favourably with the branded Grand soya oil, and performs better than unbranded groundnut and palm kernel oils.

Keywords: Physicochemical, Fatty Acid Profile, Fluted Pumpkin, Commercial Vegetable Oils.

INTRODUCTION

The need for adequate supply of calories and other essential nutrients is a major concern in most developing countries. Fats and oil are noted for their high energy potentials; they are recognized as essential nutrients in human diets. They provide essential fatty acids which are the building blocks for the hormones needed to regulate body systems. Fats and oil are concentrated sources of energy, and a carrier for vitamins A, D, E, and K (Stevenson et al., 2007). They provide mouth feel, texture, and impart flavour, thus enhancing the quality of food we eat, and also contributes to the feeling of satiety after eating (Stevenson et al., 2007). Fats and oils find functional application in food processing and food preparation, as tenderizing agents, enhancing dough aeration and shortening functions (CIA, 1996). They carry flavors, and colour. Lipids (fats and oil) also provide a heating medium for food preparation (Katragadda et al., 2010). This all-important nutrient is sourced in many foods, such as fish, meats, dairy products, seeds and nuts. Commercially available vegetable oils in Nigeria are sourced predominately from palm fruits/kernel, groundnuts. and soyabeans.Insufficient vegetable oils in Nigeria markets and its corresponding high cost now call for greater attention to be given to sourcing vegetable oils from other underutilized oil seeds.

Fluted pumpkin (*Telfairia occidentalis* Hook F) belongs to the family Cucurbitaceae. It is a green vegetable that is grown in West Africa basically for the consumption of its leafy vegetable and its seeds, which are also edible.

(Nkang et al., 2003). The crop is cultivated mostly in the southern part of Nigeria across lowland humid tropics and it is also a drought tolerant - perennial crop. Telfairia is cultivated primarily for its leaf, which is used in West African countries predominantly for preparing assorted diets. (Agatemor, 2001; Ajibade, et al., 2006). Its leaves and young shoots are used for soup (Aletoret al., 2002).Due to its high oil yield, 52 - 54% (Giami et al., 1999; Chibor et al., 2017) fluted pumpkin seeds are potential sources of industrial and domestic oil, with high nutritional value. (Okoli and Nyanayo, 1988; Horsef all and Spiff, 2005; Akang et al., 2010). Its Iodine value is high (119.65g/100g -123.83g/100g) as reported by Chibor et al. (2017) and Nwabanne (2012), this is an indication that it contains more poly-unsaturated fatty acids (Agatemor, 2006). The seed contains oil which is used for cooking and production of margarine (Horsf all, and Spiff, 2005; Agatemor, 2006; Akang et al., 2010). Pumpkin seed oil provides many health benefits when consumed. It has been reported to contain 64.41% linoleic acid (Muibat et al., 2011). Linoleic acid is an essential fatty acid that helps maintain healthy blood vessels, nerves and tissues (Nwabanne, 2012). Pumpkin seed oil is known to alleviate and avert bladder and prostrate problems, it is often prescribed to men over fifty years with prostrate problems (Akang et al., 2010; Odoemena, and Onyeneka, 1998; Obo et al., 2006). It has also been shown to poses some essential components such as vitamin A (0.89µg/g) as reported by Agatemor (2006). This had been shown to suppress peroxidation of lipid, hence improving testicular function (Bensonssan et al., 1998; Leat et al., 1983). In spite of its numerous nutritional, physicochemical and economic benefits, fluted pumpkin seed oil is yet to be used commercially for domestic and industrial applications in Nigeria, thus, the objective of this work was to assess the physicochemical characteristics and fattv acid profile of fluted pumpkin (Telfairiaoccidentalis) seed oil and compare with some commercial seed oils sold in Rivers State, Nigeria.

MATERIALS AND METHODS

Freshly harvested fluted pumpkin fruits were procured from Bori market in Rivers State, Nigeria. Thefluted pumpkin seeds were dehulled and washed, the cotyledons oven dried at 60°C for 24h (Giami *et al.*,1999) in a hot air oven (model QUB 305010G, Gallenkamp, UK), ground using a laboratory mill (model MXAC2105, Panasonic, Japan). Oil was extracted using the bulk extraction process, with n-Hexane as described by AOAC (2012).

Oil Refining

The extracted fluted pumpkin seed oils were refined using the procedure described by O'Brien (2004) with slight modifications. The crude oil was treated with 8% NaOH (a) at 65° C for 10min with continuous stirring, using a laboratory stirrer (model JKL 2145, REMI Motors, India). The treated oil was then washed with warm distilled water and the aqueous phase was separated off using a separatory funnel. The washing process was repeated until the aqueous phase became neutral to phenolphthalein indicator. The separated oil was dried at 100°C before bleaching with fuller's earth. To 100ml of the dried oil sample was added 3g of fuller's earth in a 250ml conical flask. The entire content was stirred continuously for 20min with a magnetic stirrer while heating at 80° C. It was filtered at 50°C using Whatman no 4 filter paper, to obtain refined fluted pumpkin seed oil.

Some commercial seed oils used in Rivers State, Nigeria were purchased from Rumuokoro market in Port Harcourt and used for comparative analysis. The commercial vegetable oils were: refined palm kernel oil (RPKO unbranded), groundnut oil (kuli-kuli oil unbranded), and Grand soya oil (branded soya bean oil).

Physicochemical Properties

Physicochemical properties including; Moisture impurities and volatile matters, Refractive index, specific gravity, cloud point, melting point, smoke point, flash point, viscosity, free fatty acid, peroxide value, iodine value, saponification value, unsaponifiable matter, and acid value were determined by the method of AOAC (2012). Viscosity measurement (in centistokes, cSt) was performed using an Ubbelohde glass capillary viscometer (size 2. Cannon instrument, PA, A149. USA). Refractive index was performed using the Abbe Refractometer model 2WAJ (Wincom, China). Colour was determined using procedure Cc 13e 09-94 of AOCS (1997). The oil was properly melted and filtered through What man No. 4 filter paper, to remove any impurity and trace of moisture. The glass cell (0.5inch cuvette) was cleaned with carbon tetrachloride (CCl₄), and filled with the oil sample, then placed in

position in the Lovibond Tintometer; (model 5064E, Amesbury, England). The colour was matched with sliding red, yellow and blue colours, and expressed as the sum total of the yellow, red and blue slides used to match the colour of oil in the glass cuvette, match was recorded as Y=yellow and R= red.

Ester value (EV) was evaluated by calculation, as described by (Aremu *et al.*, 2015). EV=SV-AV (Saponification Value-Acid value).

Fatty Acid Profile

The individual fatty acids in the oils were determine using the AOAC (2012) methods as described by Chibor et al., (2017). Fatty acid methyl esters (FAME) were prepared from the extracted oils. In 50 ml round bottom flasks, 50 mg of each sample was kept in separate flasks and 3 ml of sodium methylate solution (0.5mol/l of methanolic solution of NaOH) was added. The reaction medium was refluxed for 10 minutes; 3 ml of acetyl chloride was added; mixture was refluxed again for 10 minutes and then cooled to ambient temperature; 8 ml hexane and 10 ml of distilled water was added and allowed to stand for 5 minutes to establish a two phase solution. The upper organic phase was recovered into a vial for GC analysis, using Agilent 7890A, coupled with flame-ionization detector (FID).

Statistical Analysis

All the analyses were carried out in duplicate. Data obtained were subjected to Analysis of variance (ANOVA), differences between means were evaluated using Tukey's multiple comparison test, and significance accepted at P \leq 0.05 level. The statistical package in Minitab 16 computer program was used.

RESULTS AND DISCUSSION

Physical Properties of Fluted Pumpkin Seed Oil and the Commercial Seed Oils

Result for the physical properties of the vegetable oil samples are shown in Table 1. Percentage moisture impurities and volatile matters (MIV) ranged from 0.065% - 0.095%, with fluted pumpkin seed oil given the least value of 0.065%. Percentage MIV of all the oils samples wereless than 0.2%, which is the maximum allowable MIV for refined, bleached and deodorized vegetable oils (NIS, 1992; CODEX, 1999).

Fluted pumpkin seed oil (FPSO) and Grand soya oil (GSO) gave refractive index (RI) of 1.467, this value compares with 1.463 reported by Bwadeet al (2013) and 1.462 reported by Eddy et al (2011), for fluted pumpkin seed oil. The RI of groundnut oil (GNO) was significantly (P<0.05) higher at 1.471, while refined palm kernel oil (RPKO) recorded the least RI of 1.423.Refractive index of fat had been reported to increase with increase in chain length of the fat, and also with the number of unsaturated bonds present in the fat (Nielson, 1994). Refractive Index also depend on the degree of conjugation as well as the degree of unsaturation of the oil (Shahidi, 2005). Higher value of RI recorded by FPSO, GSO and GNOis an indication that the oils contain more unsaturated fatty acids than RPKO.

The difference between the specific gravity of fluted pumpkin seed oil and those of the commercial vegetable oils (at 30^{0} C) were not significant (P>0.05).

As shown in Table 1, fluted pumpkin seed oil clouds at 1.25° C, which is significantly lower (P<0.05) than groundnut and palm kernel oil. Grand soya oil gave an extraordinary low cloud point of 0° C, which agrees with report of earlier researchers (Angaye and Maduelosi, 2015).

The slip melting point of the oils ranged from $0.55^{\circ}C - 25.35^{\circ}C$, with Grand soya oil given the least SMP of $0.55^{\circ}C$. SMP of FPSO was significantly (P<0.05) lower than those of groundnut and palm kernel oils, indicating that FPSO will remain liquid at temperature lower than ambient.

Fluted pumpkin seed oil (FPSO) and Grand soya oil (GSO) gave smoke points of 244.50° C and 246.50° C, respectively, these values were significantly higher than those of groundnut (kuli-kuli) oil and refined palm kernel oil (RPKO). High smoke point of FPSO showed that the oil is suitable for a wide range of cooking operations, as supported by earlier researchers (Chibor *et al.*, 2017). The smoke point serves as an indicator to the temperature limit which a particular cooking oil can be used, it increases when the degree and efficiency of refinement increases (Bockish, 1998).

Fluted pumpkin seed oil flashed at 299^oC, much higher than GNO and RPKO, making it suitable for high temperature deep frying.

With kinematic viscosity value of 24.05cSt (@40^oC), FPSO showed less resistance to flow

than RPKO, but significantly (P<0.05) more than GSO and GNO.

Result for Lovibond colour intensity, gave

2.8R, 20.2Y. However, all the seed oils studied were within the standard colour range of 1.0 - 3.0 red for refined vegetable oil (NIS:289, 1992).

PARAMETERS		OIL SAMPLES		
	FPSO	GSO	GNO	RPKO
MIV (%)	$0.065^{b} \pm 0.007$	$0.070^{b} \pm 0.000$	$0.075^{ab} \pm 0.007$	$0.095^{a}\pm0.007$
RI	$1.467^{b} \pm 0.001$	$1.467^{b} \pm 0.000$	$1.471^{a}\pm0.001$	1.423°±0.001
SG (@ 30° C)	0.904 ^a ±0.001	$0.903^{a} \pm 0.000$	0.904 ^a ±0.001	0.901 ^a ±0.001
$CDP(^{0}C)$	$1.25^{\circ} \pm 0.354$	$0.000^{d} \pm 0.000$	$4.55^{a} \pm 0.071$	$2.70^{b} \pm 0.141$
$SMP(^{0}C)$	$17.23^{\circ} \pm 0.354$	$0.55^{d} \pm 0.071$	20.10 ^b ±0.140	25.35 ^a ±0.071
SMOKE P. (⁰ C)	$244.50^{a} \pm 0.707$	$246.50^{a} \pm 0.707$	$129.50^{\circ} \pm 0.707$	$191.50^{b} \pm 0.701$
$FP(^{0}C)$	$299.00^{b} \pm 1.414$	$309.50^{a} \pm 0.707$	$199.50^{\rm d} \pm 0.707$	$224.00^{\circ}\pm0.000$
VS (cSt. $@40^{\circ}$ C)	24.05 ^b ±0.071	$18.15^{d} \pm 0.212$	$20.20^{\circ} \pm 0.283$	28.93 ^a ±0.318
L. COL.	1.8R, 20.0Y	1.5R, 20.0Y	2.8R, 20.2Y	2.5R, 20.2Y

FPSO 1.8R, 20.0Y and GNO relatively high at Table 1.Physical Properties of Fluted Pumpkin Seed Oil and the Commercial Seed Oils

Values are means \pm *standard deviation of duplicate samples.*

Mean values bearing different superscripts in the same row differ significantly (p < 0.05).

Key: MIV= moisture impurities and volatile matters, RI= refractive index, SG= specific gravity, CDP= cloud point, SMP= slip melting point, SMOKE P= smoke point, FP= flash point, VS= viscosity, L. COL= Lovibond colour intensity.

FPSO= fluted pumpkinseed oil, **GSO**= Grand pure soya oil (commercial), **GNO**= ground nut oil (commercial kuli-kuli oil), **RPKO**= refined palm kernel oil (commercial).

Chemical Properties of Fluted Pumpkin Seed Oil and the Commercial Seed Oils.

Result for chemical properties of the vegetable oil samples are shown in Table 2. The percentage free fatty acid (FFA) of fluted pumpkin seed oil (FPSO) was 0.040%, much lower than the commercial vegetable oils studied, though not significantly different (P>0.05) from GSO. It was also lower than the maximum allowable value of 0.3% for refined vegetable oil (NIS, 1992; CODEX, 1999). Free fatty acid values for the unbranded oils (GNO and RPKO) were high. Their values ranged from 0.682- 1.048% which is higher than the stipulated 0.3max by CODEX (1999). This is an indication that the extent of hydrolytic rancidity in these oils is appreciable (Angaye and Maduelosi, 2015).

As shown in Table 2, Peroxide value (PV) of the oils ranged from 1.020mEq/kg - 9.675mEq/kg, with least values of 1.020mEq/kgand 1.070mEq/kgfor GSO and FPSO. respectively. The PV of all the oil samples were lower than 10mEq/kg, which is the maximum allowable value for PV (CODEX, 1999). Peroxide value (PV) gives an indication of the degree of fat oxidized (Ononogbu, 2002; Okashiet al., 2013).

Fluted pumpkin seed oil recorded iodine value of 119.85g/100g. This value was higher than 90.25g/100g and 20.05g/100g given by groundnut oil and refined palm kernel oil, respectively. Iodine value is a simple chemical constant used to measure the degree of unsaturation or the average number of double bonds in an oil sample. It is the number of grams of iodine that could be used to halogenate 100 g of oil (Ononogbu, 2002;Shahidi, 2005).

The refined fluted pumpkin seed oil gave saponification value (SV) of 198.50mgKOH/g which was significantly (P<0.05) lower than 248.80mgKOH/g and 250.35mgKOH/g shown by GNO and RPKO, respectively. Oil with high saponification value is suitable for soaps and shampoo, pharmaceutical, and food processing (Aremu*et al.*, 2015), low saponification value is also suitable for food processing (Chibor *et al.*, 2017).Saponification value is a measure of the alkali-groups in fats and oil and is defined as the mg KOH needed to saponify 1g of oil (Shahidi, 2005). It is a measure of all the saponifiable fatty acids (including the esters) present in oil (Aremu *et al.*, 2015).

From Table 2, the percentage unsaponifiable matter (USM) content of FPSO, GSO and RPKO were not significantly different (P<0.05) and also within standard range of 0.1 - 0.15%

USM for refined vegetable oil (NIS, 1992). High USM content of groundnut (kuli-kuli) oil is probably due to it virgin nature. Earlier researchers reported that considerably high presence of USM is an indication that the oil is rich in desirable bioactive components such as; antimicrobial, antioxidants, and antiinflammatory substances, including the fat soluble vitamins (Nahm, 2011).

The acid value (AV) of fluted pumpkin seed oil was 0.08mgKOH/g and significantly (P<0.05) lower than the commercial vegetable oils, except GSO. It was also lower than 0.6mgKOH/g which is the maximum allowable

standard for refined vegetable oil (NIS, 1992; CODEX, 1999).A low AV means that an oil sample contains less free acids thus reducing its exposure to rancidity (Asuquo *et al.*, 2012; Anderson-Foster *et al.*, 2012). However, acid value as high as 4.0mgKOH/g (max) are permitted for cold press and virgin oil (CODEX, 1999).

The ester value (EV) of all the oil samples was appreciably high. EV is an indication of the saponifiable fatty acids excluding the free acids of the fat (Aremu *et al.*, 2015). High ester value is an indication that the oils have good flavour suitable for culinary purposes.

 Table 2: Chemical Properties of Fluted Pumpkin Seed Oil and the Commercial Seed Oils

PARAMETERS		OIL SAMPLES		
PAKANILIEKS	FPSO	GSO	GNO	RPKO
FFA (%)	$0.040^{\circ} \pm 0.000$	$0.055^{\circ} \pm 0.001$	$1.048^{a} \pm 0.074$	$0.682^{b} \pm 0.042$
PV (mEq/kg)	$1.070^{\circ} \pm 0.014$	$1.020^{\circ} \pm 0.028$	$9.675^{a} \pm 0.248$	5.105 ^b ±0.149
IV (g/100g)	$119.85^{b} \pm 0.071$	$128.10^{a} \pm 0.141$	$90.25^{\circ} \pm 0.354$	$20.05^{d} \pm 0.247$
SV (mgKOH/g)	$198.50^{\circ} \pm 0.141$	$198.55^{\circ} \pm 0.354$	248.80 ^b ±0.424	250.35 ^a ±0.071
USM (%)	$0.135^{b} \pm 0.035$	$0.095^{\circ} \pm 0.007$	$0.350^{a} \pm 0.071$	$0.100^{b} \pm 0.000$
AV (mgKOH/g)	$0.080^{\circ} \pm 0.000$	$0.109^{\circ} \pm 0.013$	$2.085^{a} \pm 0.149$	$1.358^{b} \pm 0.080$
EV (mgKOH/g)	$198.57^{\circ} \pm 0.354$	$198.44^{\circ} \pm 0.340$	$246.72^{b} \pm 0.276$	248.99 ^a ±0.000

Values are means ± standard deviation of duplicate samples.

Mean values bearing different superscripts in the same row differ significantly (p < 0.05).

Key: FFA= free fatty acid, PV= Peroxide value, IV= Iodine Value, SV= Saponification value, USM= Unsaponifiable matter, AV= acid value, EV= ester value,

FPSO= fluted pumpkinseed oil, **GSO**= Grand pure soya oil (commercial), **GNO**= ground nut oil (commercial kuli-kuli oil), **RPKO**= refined palm kernel oil (commercial).

 Table 3.Fatty Acid Profiles of Fluted Pumpkin Seed Oil (FPSO), Grand Soya oil (GSO), Groundnut Oil (GNO) and Refined Palm Kernel Oil (RPKO).

FATTY ACIDS	OIL SAMPLES				
(%)	FPSO	GSO	GNO	RPKO	
Caprilic (C8:0)	-	-	-	3.0	
Capric (C10:0)	-	-	-	3.0	
Lauric (C12:0)	-	-	-	50.0	
Myristic (C14:0)	0.1	0.5		16.0	
Palmitic (C16:0)	17.5	7.0	6.0	8.0	
Palmitoleic (C16:1)	1.2	-	-	-	
Stearic (C18:0)	0.8	4.5	5.5	1.5	
Oleic (C18:1)	14.1	24.0	59.5	18.0	
Linoleic (C18:2)	62.4	55.0	24.0	0.5	
Linolenic (C18:3)	-	8.0	-	-	
Arachidic (C20:0)	-	1.0	3.0	-	
Eicosenoic (C20:1)	2	-	-	-	
Eicosatrienoic (C20:3)	0.3	-	-	-	
Behenic (C22:0)	-	0.5	1.0	-	
Lignoceric (C24:0)	1.5	0.5	1.0	-	

Fatty Acid Profiles of Fluted Pumpkin Seed Oil (FPSO), Grand Soya oil (GSO), Groundnut Oil (GNO) and Refined Palm Kernel Oil (RPKO). From Table 3,the total saturated fatty acid in FPSO, GSO, GNO and RPKO were respectively 19.9%, 14%, 16.5% and 81.5%. RPKO with high content of saturated fatty acids still present

low melting point (25.35[°]C), this is probably due to the presence and high content of low molecular weight fatty acids, such as, lauric, capric and caprylic acids. Low molecular weight fatty acids are said to be associated with coronary heart disease and atherosclerosis (Juttelstad, 2004; Ascherio, 2006). The total unsaturated fatty acids in FPSO was 80.1%, with 62.4% linoleic acid (omega-6). High content of linoleic acid (polyunsaturated fatty acid) in fluted pumpkin seed oil makes it nutritionally desirable and heart friendly, it is an essential fatty acid that help maintain healthy blood vessels, nerves and tissues (Nwabanne, 2012). Grand soya oil contained 86% total unsaturated fatty acids, with 55% linoleic (omega-6) acid and 8% linolenic (Omega-3) acid.Groundnut oil (kuli-kuli) contained 83% total unsaturated fatty acid, with 59.5% oleic acid. Fluted pumpkin seed oil and Grand soya oil are richer in polyunsaturated fatty acids than groundnut and palm kernel oils.

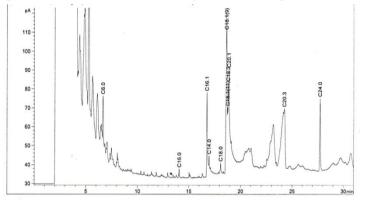


Figure 1. Fatty acid GC Chromatogram of Fluted pumpkin seed oil (FPSO)

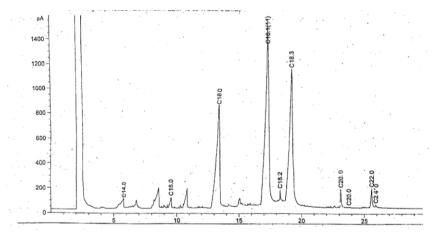


Figure 2. Fatty acid GC Chromatogram of Grand Soya Oil (GSO)

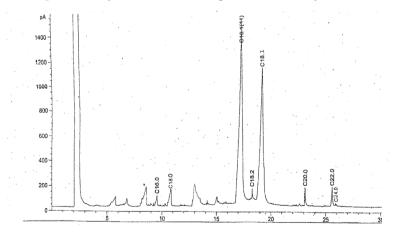


Figure 3. Fatty acid GC Chromatogram of Groundnut Oil (GNO)

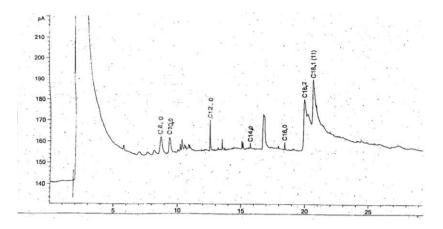


Figure 4.Fatty acid GC Chromatogram of Refined Palm Kernel Oil (RPKO)

CONCLUSION

From the study, fluted pumpkin seed oil showed low cloud and melting points, high smoke and flash points, these compared favourably with the branded Grand soya oil, and performed appreciably better than the unbranded commercial vegetable (RPKO oils and groundnut "kuli-kuli" oil). High content of polyunsaturated fatty acids in fluted pumpkin seed oil makes it a ready source of heart friendly essential fatty acids, thus, its use for domestic and wide scale culinary purposes should be encouraged. To minimize the incidence of oxidative breakdown due to high unsaturation, absolute caution is needed for packaging and storage of fluted pumpkin seed oil. However, changes in the physicochemical characteristics of fluted pumpkin seed oil as compared to other commercial vegetable oils during storage shall be investigated in the next study.

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